

FIS

FINISHES & INTERIORS SECTOR

Making reuse happen in fit-out

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Acoustic Solutions since 1935
By Kingspan

Introduction

Flavie Lowres, FIS Sustainability Lead

Aligning Specifications to support reuse

Rachel Hoolahan, Associate, Orms

Glazed partitioning reuse – challenges and opportunities

Andrew Stammers, HSQE Manager, Optima

A contractors viewpoint

Sara Lopez, Environmental and Sustainability Manager, BW: Workplace Experts

The importance of urban miners

Katherine Adams, Director, Reusefully



Flavie Lowres

Sustainability Champion, FIS

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11% of UK construction spend is on fit-out

Buildings may have 30 fit-outs during their lifecycle

FIS

Representing the
finishes & interior sector

Ongoing vetting of
contractors

Setting higher
standards

Driving quality
through a focus on

PRODUCT

PROCESS

PEOPLE

www.thefis.org

It's about you...
Finishes and Interiors Sector

The reality

- The construction industry represents:
 - Largest user of materials in the UK
 - 60 Mt waste from construction and demolition per year
 - Large contribution to GHG emissions

The challenge

- Much focus on new build
- Offices are refitted every 5-7 years
- Fast turn around



Rachel Hoolahan

Associate, Orms

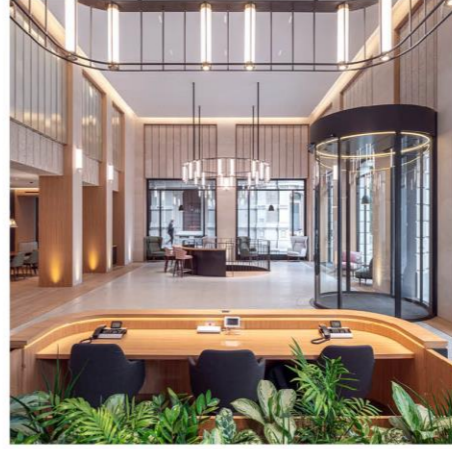
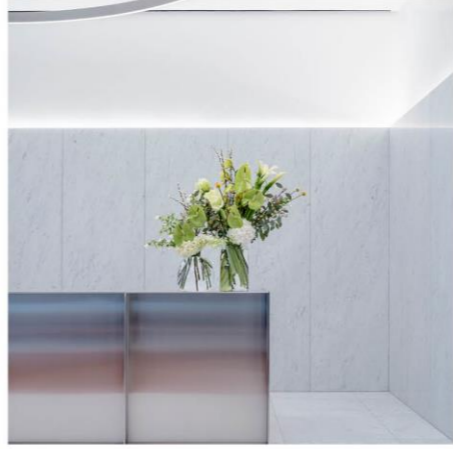
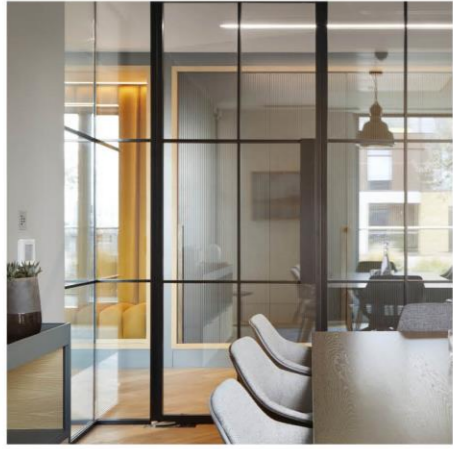
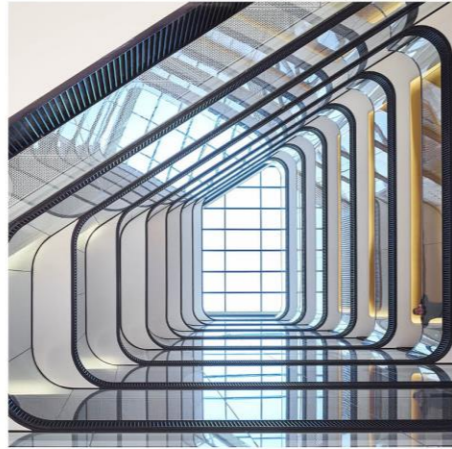
Aligning specifications to
support reuse

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We are Orms.







Are LED versions of these lights available?
What is the life cycle impact of this finish?
How can we reduce the embodied energy?

We believe that good design is inherently sustainable and should influence every decision in the design process at every level and scale. Successful sustainability is the sum of all parts.



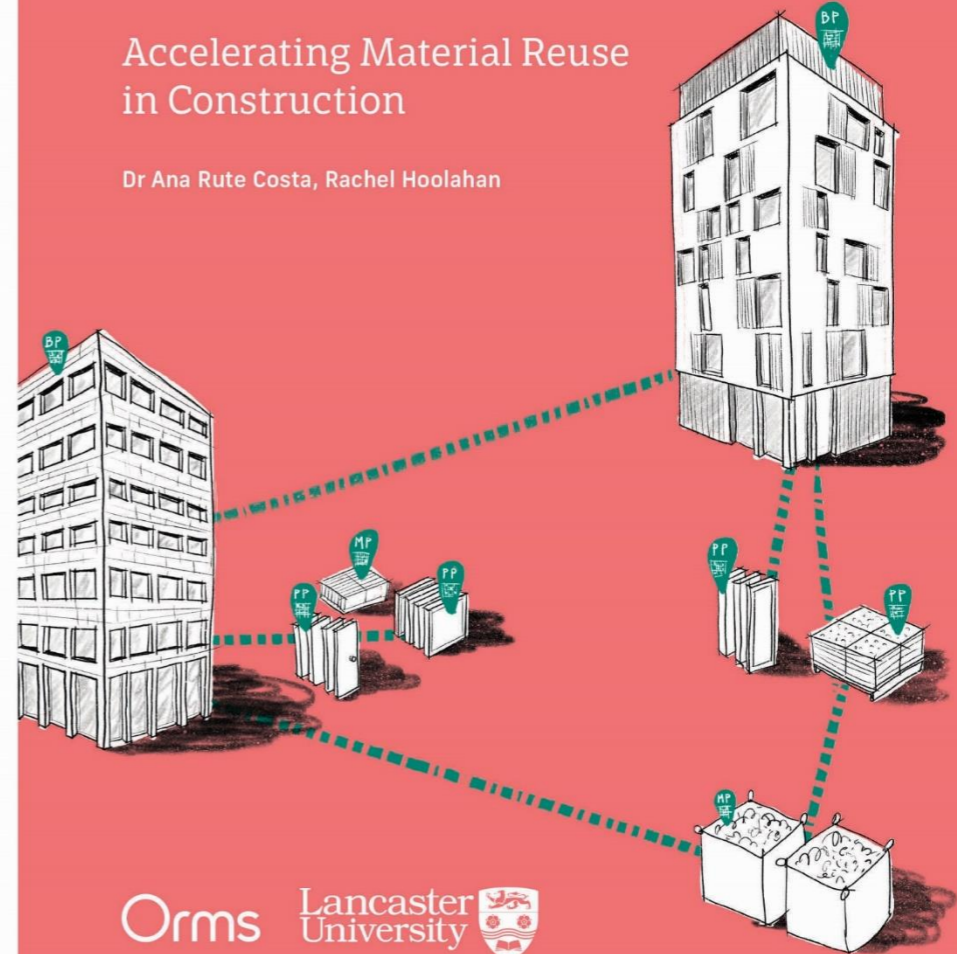
Material Passports

<<<Orms<<<Mtrlspssprt<<<issue01<<<2021<<

Materials Passports:

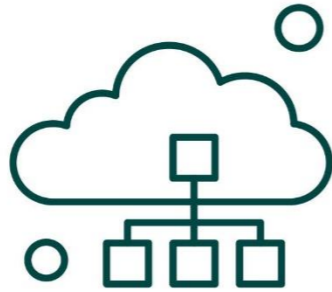
Accelerating Material Reuse
in Construction

Dr Ana Rute Costa, Rachel Hoolahan



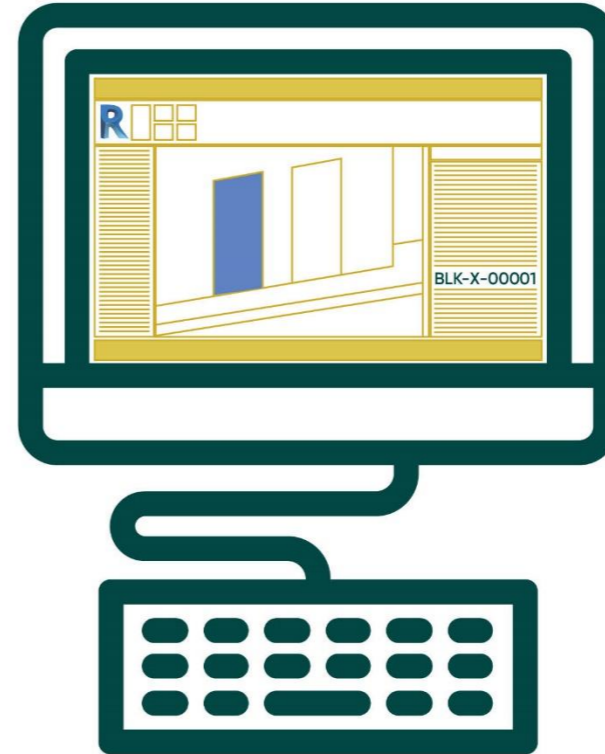
Orms Lancaster University 

Passporting in action: design



Unique Identifier	Name	Material	Dimensions (WxHxD)	Method of Fixing	Date of Manufacture	Place of Manufacture	Installed	Maintenance History	Performance grade	Aesthetic grade
BLK-X-00001	Hollow Block	Concrete	215 x 215 x 440	Cementitious mortar	04/2018	United Kingdom	10/2020	N/A	Band A	Band 1
BLK-X-00002	Hollow Block	Concrete	215 x 215 x 440	Cementitious mortar	04/2018	United Kingdom	10/2020	N/A	Band A	Band 1
BLK-X-00003	Hollow Block	Concrete	215 x 215 x 440	Cementitious mortar	04/2018	United Kingdom	10/2020	N/A	Band A	Band 1

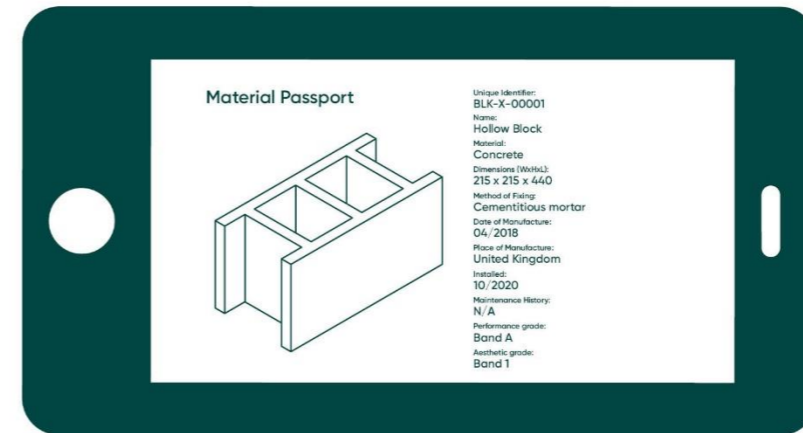
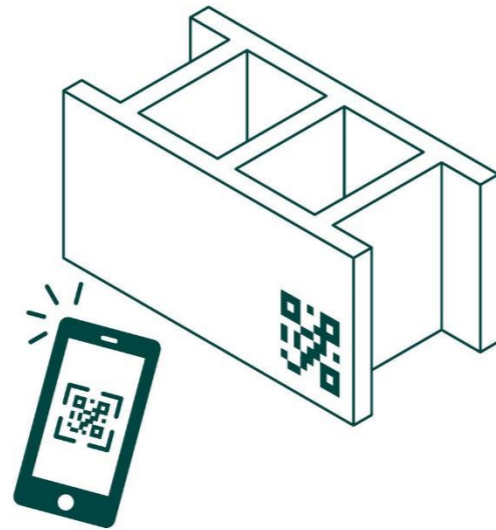
Assign Unique Identifier to Revit elements and populate database.



Passport data can be selectively imported into Revit from the database

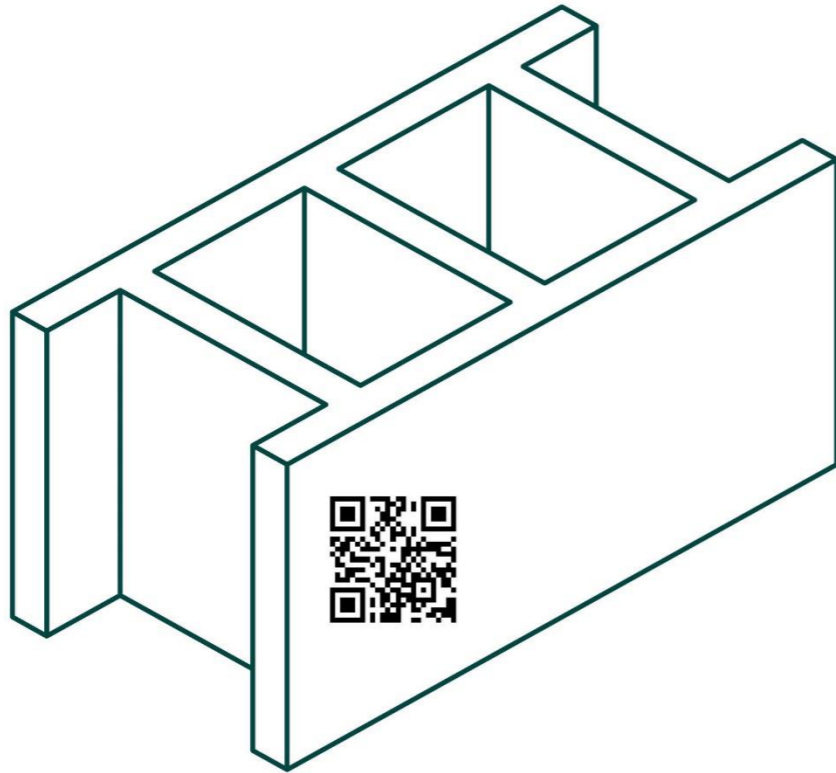
<<N<<Re:Port<<<Orms<<<Mtrlspssprt<<<issue01<<2021<<

Passporting in action: in use



Material Passport appears on phone, which shows data for the material

Material Passport



Unique Identifier:

BLK-X-00001

Name:

Hollow Block

Material:

Concrete

Dimensions (WxHxL):

215 x 215 x 440

Method of Fixing:

Cementitious mortar

Date of Manufacture:

04/2018

Place of Manufacture:

United Kingdom

Installed:

10/2020

Maintenance History:

N/A

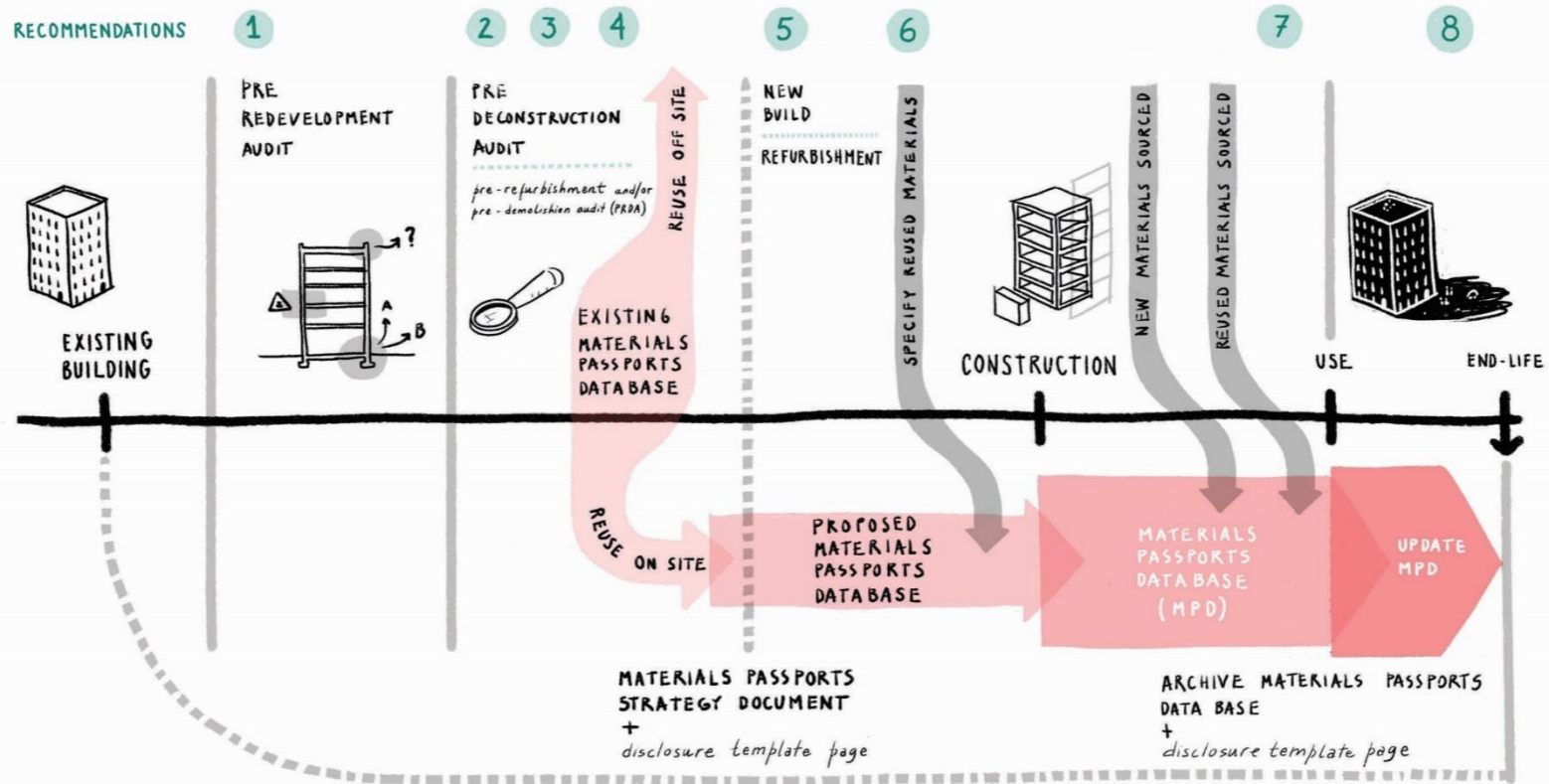
Performance grade:

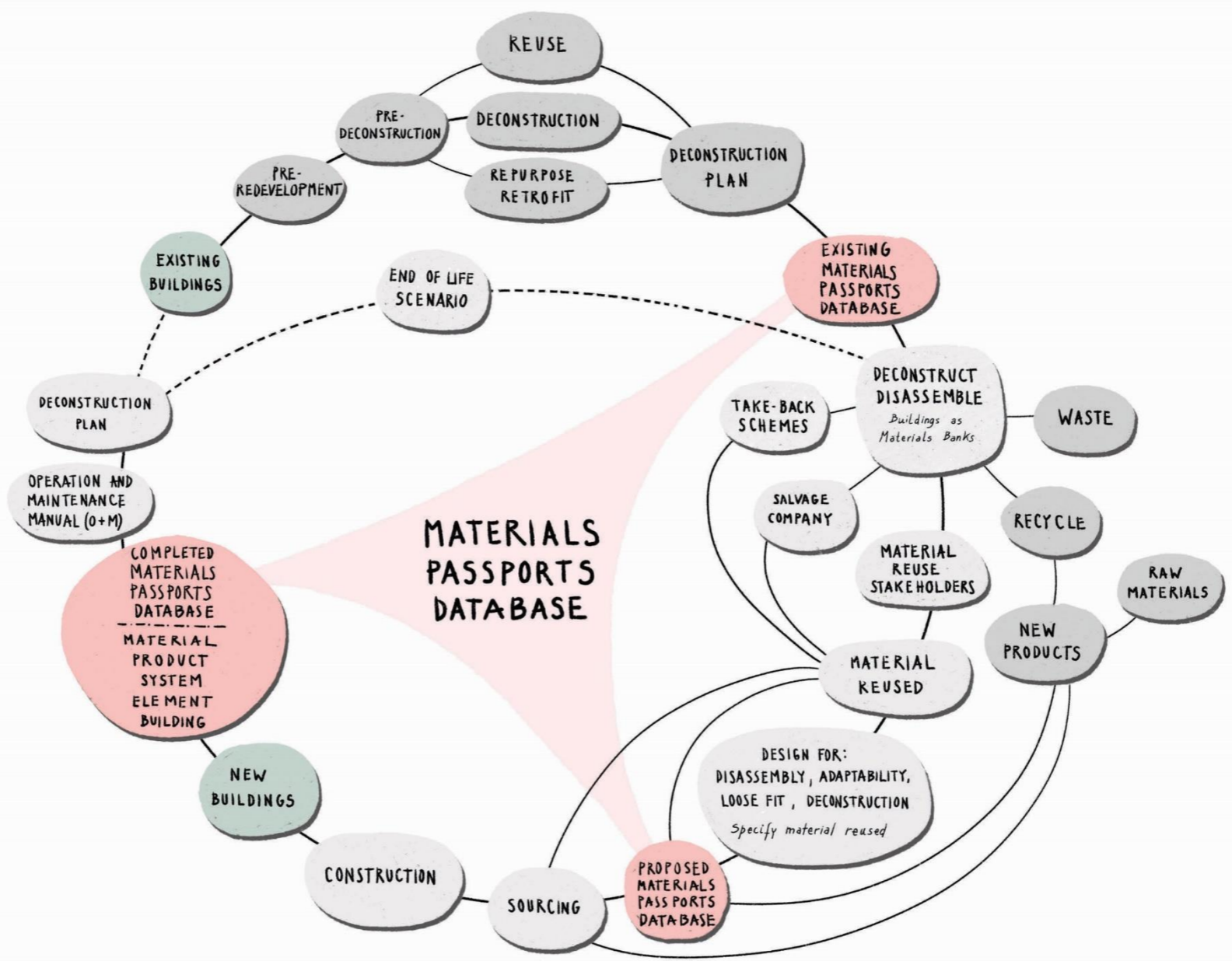
Band A

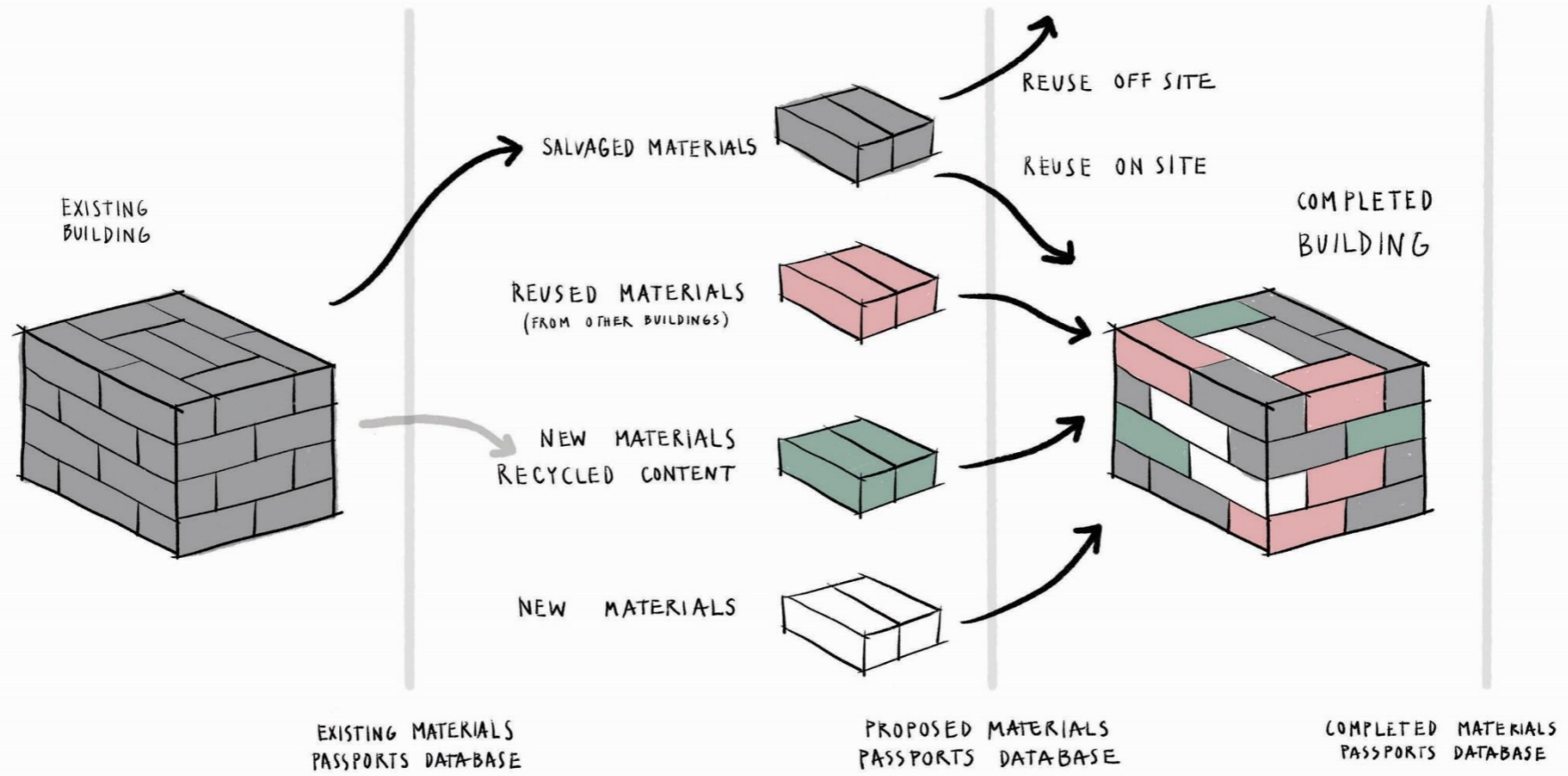
Aesthetic grade:

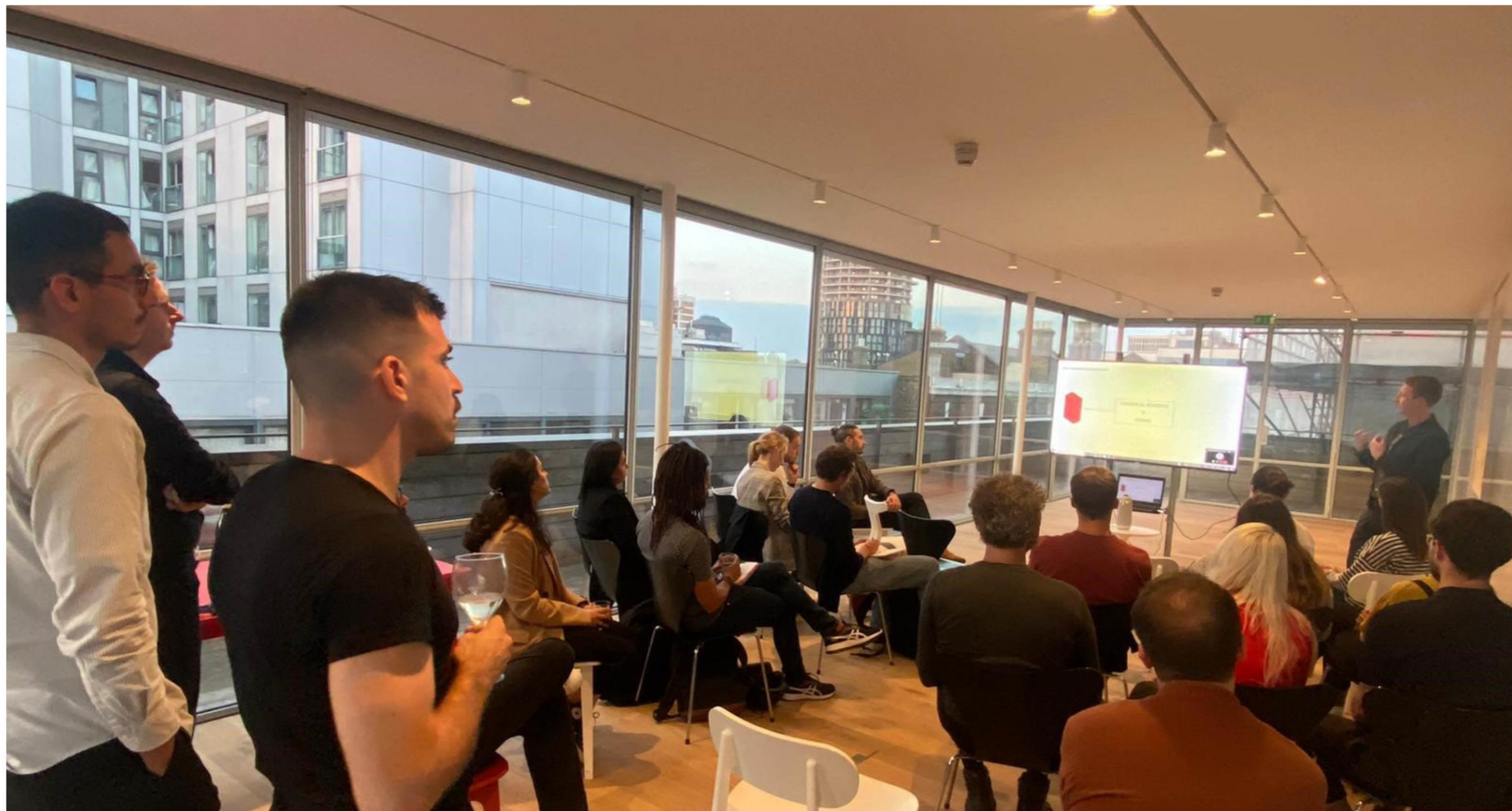
Band 1

<<N<<Re:Port<<<Orms<<<Mtrlspssprt<<<issue01<<2021<<

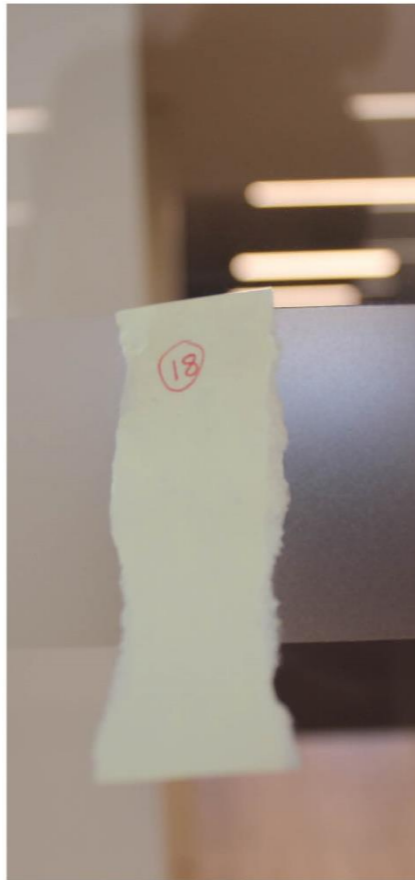
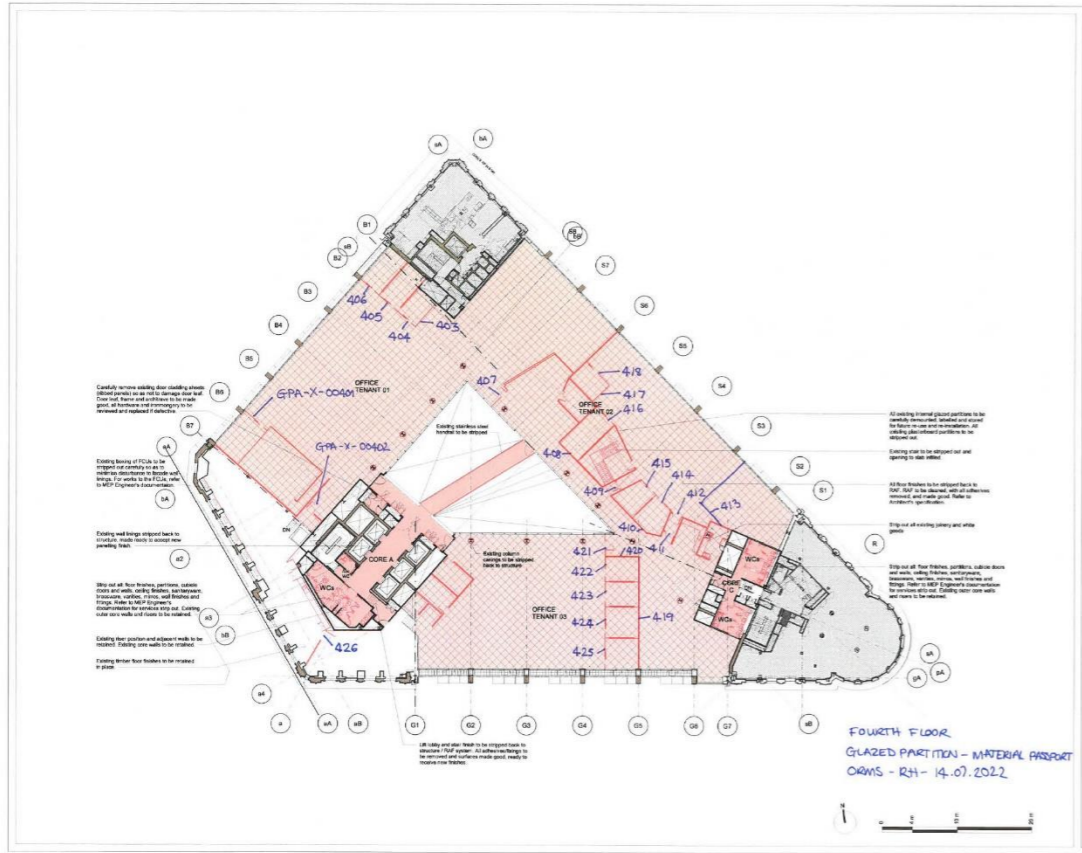












20 Air Street | Data | Automations | Interfaces

Materials Database | + Add or import

Views | Database | Hide fields | Filter | Group | Sort | Color

Find a view

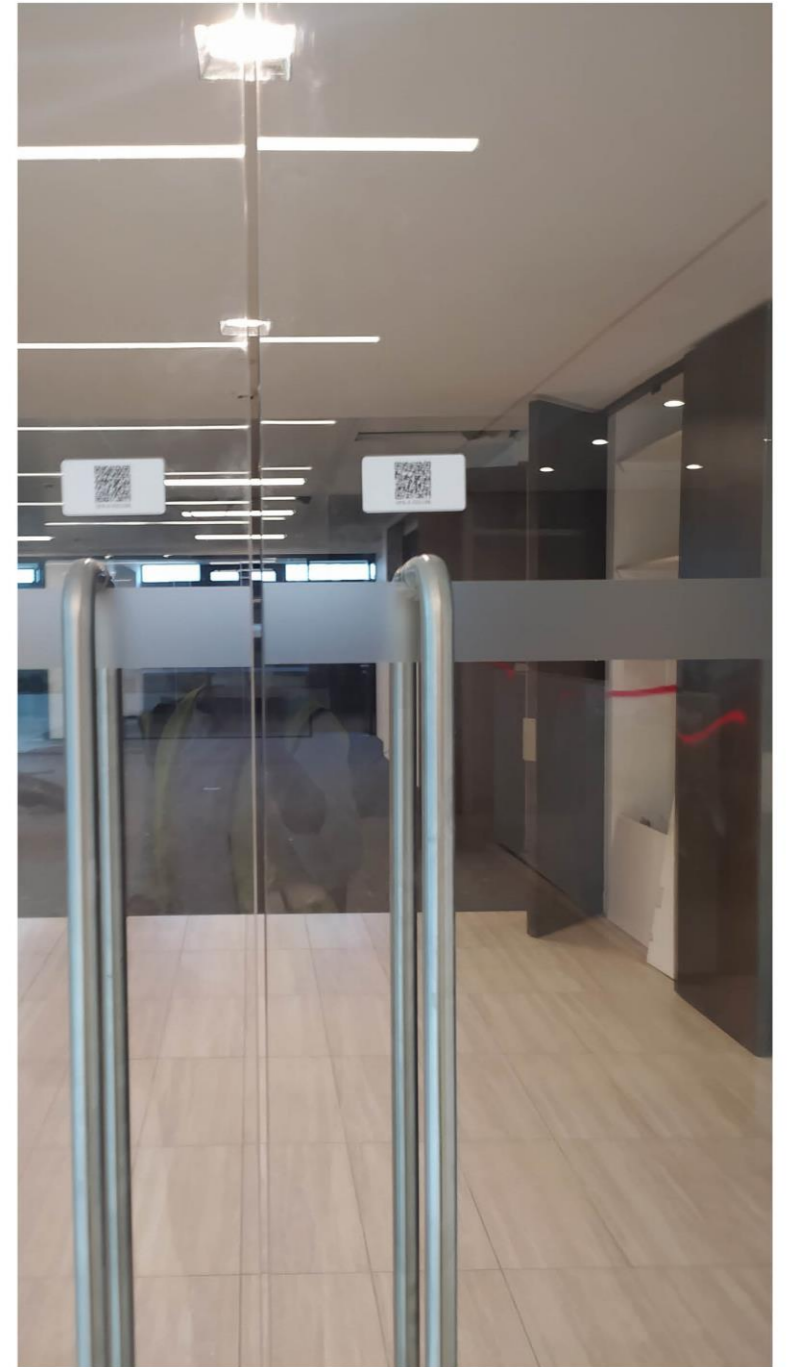
- Database
- Gallery - Design Team
- Material Passport
- Available for Reuse
- Material Release Gallery
- New Component Form
- Barcodes

Create...

- Grid
- Form
- Calendar
- Gallery
- Kanban
- Timeline
- Gantt


ID	ID - Unique Identifier Parent	ID - QR Code
1	GPA-X-00401A	
2	GPA-X-00401B	
3	GPA-X-00401C	
4	GPA-X-00401D	
5	GPA-X-00402A	
6	GPA-X-00403A	
7	GPA-X-00403B	
8	GPA-X-00403C	
9	GPA-X-00403D	
10	GPA-X-00404A	
11	GPA-X-00404B	
12	GPA-X-00404C	
13	GPA-X-00405A	
14	GPA-X-00405B	
15	GPA-X-00405C	
16	GPA-X-00406A	
17	GPA-X-00406B	
18	GPA-X-00406C	
19	GPA-X-00407A	
20	GPA-X-00407B	
21	GPA-X-00407C	
22	GPA-X-00407D	
23	GPA-X-00408A	
24	GPA-X-00408B	
25	GPA-X-00408C	
26	GPA-X-00408D	
27	GPA-X-00408E	
28	GPA-X-00408F	
29	GPA-X-00408G	
30	GPA-X-00408H	
31	GPA-X-00408I	
32	GPA-X-00408J	
33	GPA-X-00408K	
34	GPA-X-00408L	

 GPA-X-00501A	 GPA-X-00501B	 GPA-X-00501A
 GPA-X-00502B	 GPA-X-00502C	 GPA-X-00502D
 GPA-X-00502E	 GPA-X-00503A	 GPA-X-00503B
 GPA-X-00503C	 GPA-X-00504A	 GPA-X-00504B
 GPA-X-00504C	 GPA-X-00504D	 GPA-X-00504E
 GPA-X-00505A	 GPA-X-00505B	 GPA-X-00505C
 GPA-X-00505D	 GPA-X-00505E	 GPA-X-00506A
 GPA-X-00506B	 GPA-X-00506C	 GPA-X-00506D





GPA-X-00522B

- ID - DESCRIPTION
 - Single Glazed
- ID - MANUFACTURER
 - Glass Solutions
- ID - INFORMATION SOURCE
 - C1 - Specialist survey
- LOCATION - EX - SITE
 - 20AS
- LOCATION - EX - LEVEL
 - 05
- DIM - HEIGHT
 - 2608
- DIM - WIDTH
 - 525
- DIM - THICKNESS
 - 12
- DESTINATION
 - RIBA Exhibition
- ID - INSTALLATION DATE
 - 7/1/2012
- ARCH - FIRE RATING
 - NR
- ID - QR CODE
 

20 Air Street | Data Automations Interfaces | Help Contact sales Notifications Share

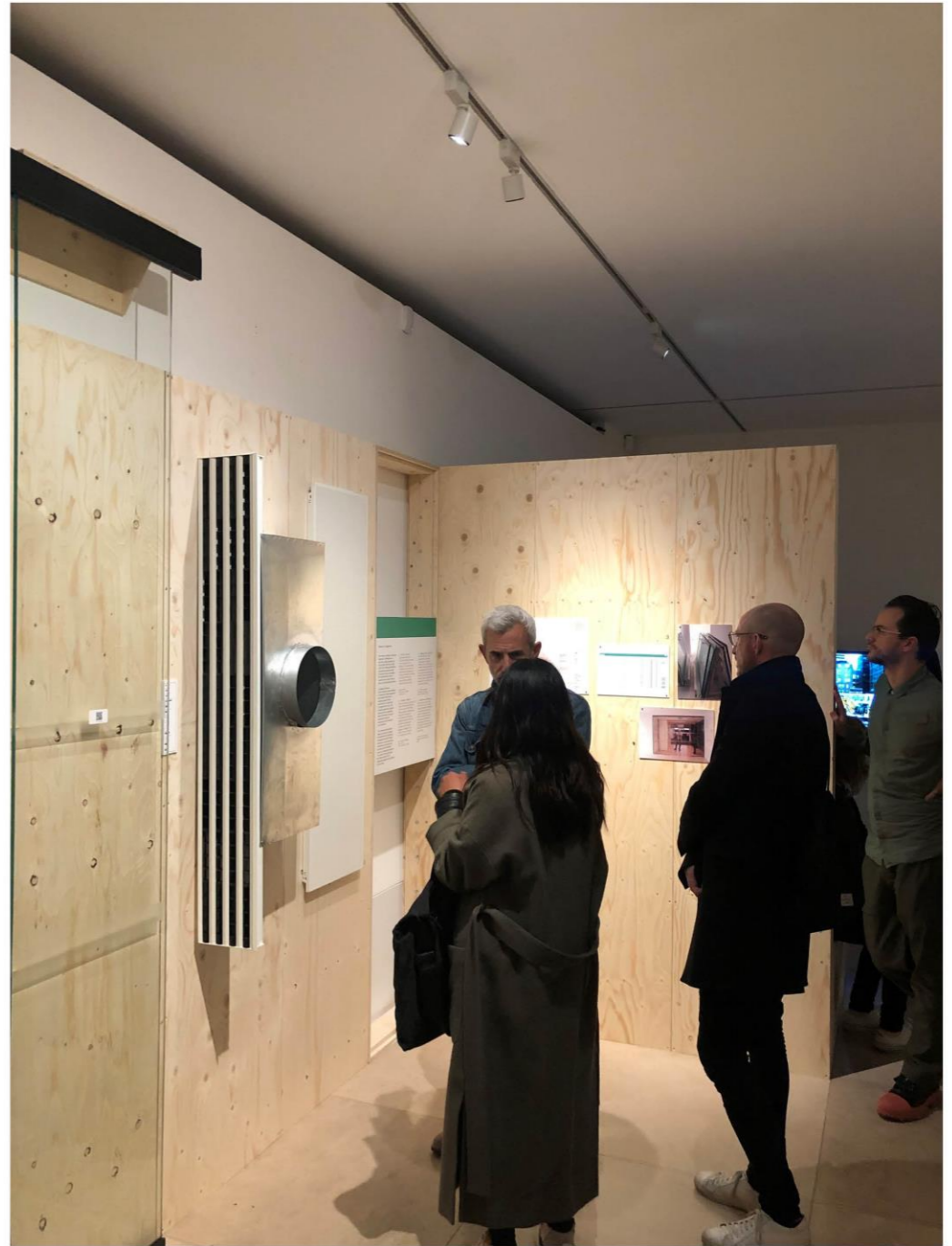
Materials Database | + Add or import | Extensions To

Views Database 1 hidden field Filter Group Sort Color Share view

ID	A ID - Unique Identifier Parent	A ID - Unique Identifier Chi...	ID - QR ...	ID - Image	ID - Description	A ID - Product Details	ID - Information So...	ID - Manufacturer	Location - EX - Site	Location - EX - Le...	Destination
		GPA-X-00522					C1 - Specialist survey	Radius	20AS	05	
260		GPA-X-00522A			Single Glazed single door		C1 - Specialist survey	Glass Solutions Radius	20AS	05	6 - Downcycle / recycle
261		GPA-X-00522B			Single Glazed	12mm acoustic laminate glass	C1 - Specialist survey	Glass Solutions	20AS	05	RIBA Exhibition
262	GPA-X-00523						C1 - Specialist survey	Radius	20AS	05	
263		GPA-X-00523A			Single Glazed single door		C1 - Specialist survey	Radius	20AS	05	Optima Product Testing
264	GPA-X-00524						C1 - Specialist survey	Radius	20AS	05	
265		GPA-X-00524A			Single Glazed		C1 - Specialist survey	Glass Solutions	20AS	05	6 - Downcycle / recycle
266		GPA-X-00524B			Single Glazed		C1 - Specialist survey	Glass Solutions	20AS	05	6 - Downcycle / recycle
267		GPA-X-00524C			Single Glazed		C1 - Specialist survey	Glass Solutions	20AS	05	6 - Downcycle / recycle
268		GPA-X-00524D			Single Glazed single door		C1 - Specialist survey	Radius	20AS	05	
269	GPA-X-00525						C1 - Specialist survey	Radius	20AS	05	
270		GPA-X-00525A			Single Glazed single door		C1 - Specialist survey	Radius	20AS	05	Optima Product Testing
271		GPA-X-00525B			Single Glazed		C1 - Specialist survey	Glass Solutions	20AS	05	Optima Product Testing
272		GPA-X-00525C			Single Glazed		C1 - Specialist survey	Glass Solutions	20AS	05	Optima Product Testing
273		GPA-X-00525D			Single Glazed		C1 - Specialist survey	Glass Solutions	20AS	05	Optima Product Testing
274	GPA-X-00526						C1 - Specialist survey	Radius	20AS	05	
275		GPA-X-00526A			Single Glazed		C1 - Specialist survey	Glass Solutions	20AS	05	available for reuse
276		GPA-X-00526B			Single Glazed		C1 - Specialist survey	Glass Solutions	20AS	05	available for reuse
277		GPA-X-00526C			Single Glazed single door		C1 - Specialist survey	Radius	20AS	05	available for reuse
278	GPA-X-00527						C1 - Specialist survey	Radius	20AS	05	
279		GPA-X-00527A			Single Glazed single door		C1 - Specialist survey	Radius	20AS	05	available for reuse
280		GPA-X-00527B			Single Glazed		C1 - Specialist survey	Glass Solutions	20AS	05	available for reuse
281		GPA-X-00527C			Single Glazed		C1 - Specialist survey	Glass Solutions	20AS	05	available for reuse
282	GPA-X-00528						C1 - Specialist survey	Radius	20AS	05	
283		GPA-X-00528A			Single Glazed		C1 - Specialist survey	Glass Solutions	20AS	05	available for reuse
		GPA-X-00528B			Single Glazed single door			Radius	20AS	05	available for reuse

Create a view: Grid, Form, Calendar, Gallery, Kanban, Timeline, Gantt, Section

Create an inte...: Record review, Record sum..., Dashboard



Optima



We are leading the Circular Revolution with the Optima Reuse Service

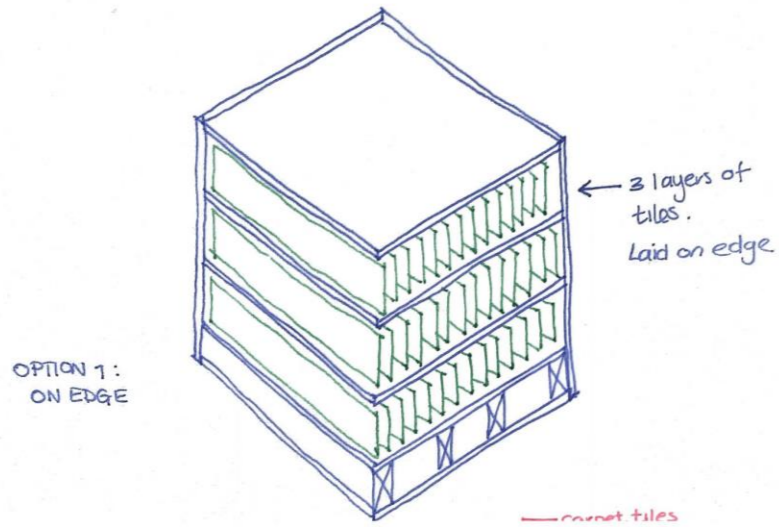
We are leading the circular revolution with our Reuse Service! This groundbreaking UK initiative allows you to reuse any existing Optima glass partitioning systems in your new design. Want to learn more? Head over to our website now.

[Learn more](#)



Long Life, Low Energy: Designing for a circular economy

This exhibition discusses the culture of demolition, presents recent examples of best practice retrofit and reuse, and gives a glimpse into the near future with research and ideas into a circular economy of architecture







Slurp & Sip
Coffee
Tea



Thank you



Andrew Stammers
HSQE Manager, Optima

Glazed partitioning
reuse: challenges and
opportunities

A modern office lounge with a curved brown sofa, grey chairs, and large glass partitions. The room features a high ceiling with recessed lighting and a large window wall on the left side. The text "Optima" is overlaid in the top left corner.

Optima

Glazed Partitioning Reuse

Challenges and Opportunities

Andy Stammers, HSQE Manager



Challenges

- Misconceptions about processes
- Types of glass





Challenges

- Door identification (hologram)
- No current glass identification



Challenges

- Glass identification in R&D
- 6 mm x 6 mm QR code
- Radio Frequency Identification (**RFID**) tags

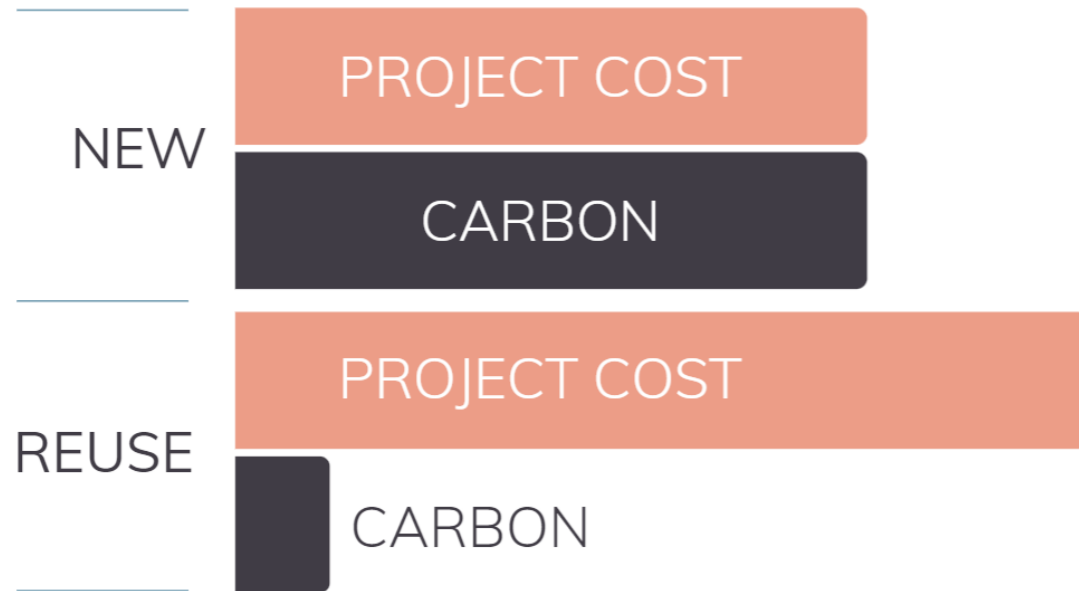
Challenges

- Demount costs
- Storage
- Variety of dimensions

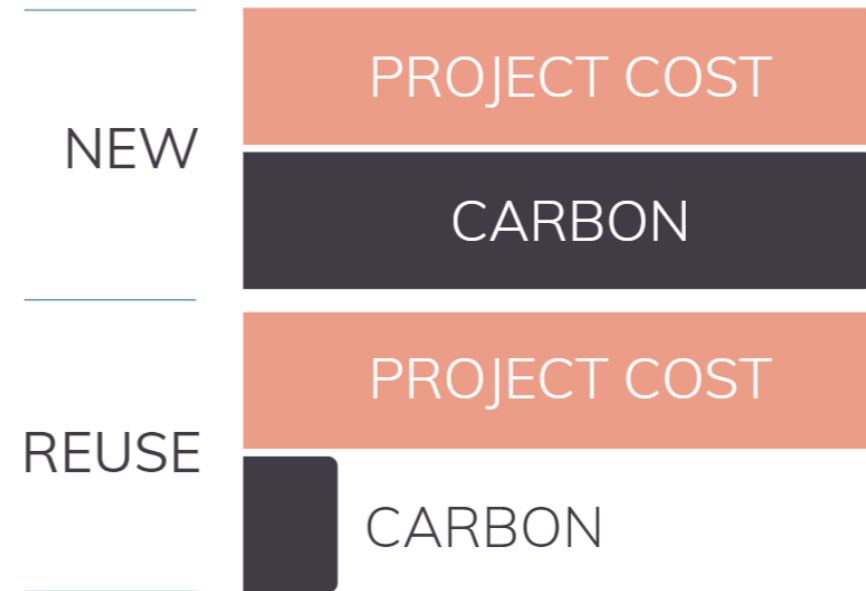


Project cost vs carbon

NOW



FUTURE



Conceptual illustration not to scale

Opportunities

- Product design for easy demount
- Use standard dimensions
- Use of modular for design
- Hybrid project





Opportunities

- To realise carbon budget targets
- Add value re BREEAM credits
- Standardisation gives opportunity to reduce waste

“This is an amazing opportunity for our community to work together to drive down carbon impact in the built environment.”



Sara Lopez

Head of Sustainable Operations

BW: Workplace Experts

A contractors viewpoint

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Acoustic Solutions since 1935
By Kingspan

CIRCULARITY IN ACTION

Presented by Sara Lopez
Head of Sustainable Operations

BUILT WITH:
PASSION
PERSONALITY
AND **CIRCULAR**
ECONOMY

BW: WORKPLACE EXPERTS

PATH TO NET ZERO

BW'S 2030 GOALS OUR THREE LAYERS



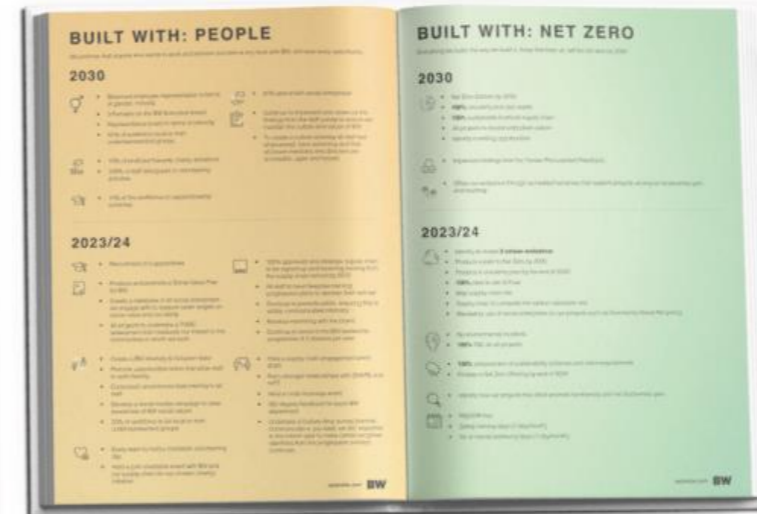
CIRCULARITY IN ACTION | BW WORKPLACE EXPERTS

THREE KEY AREAS

- » Net Zero.
- » 100% circularity.
- » Skills and retaining talent.

HOW TO GET THERE

- » Right clients.
- » Develop the right culture.
- » Innovate.

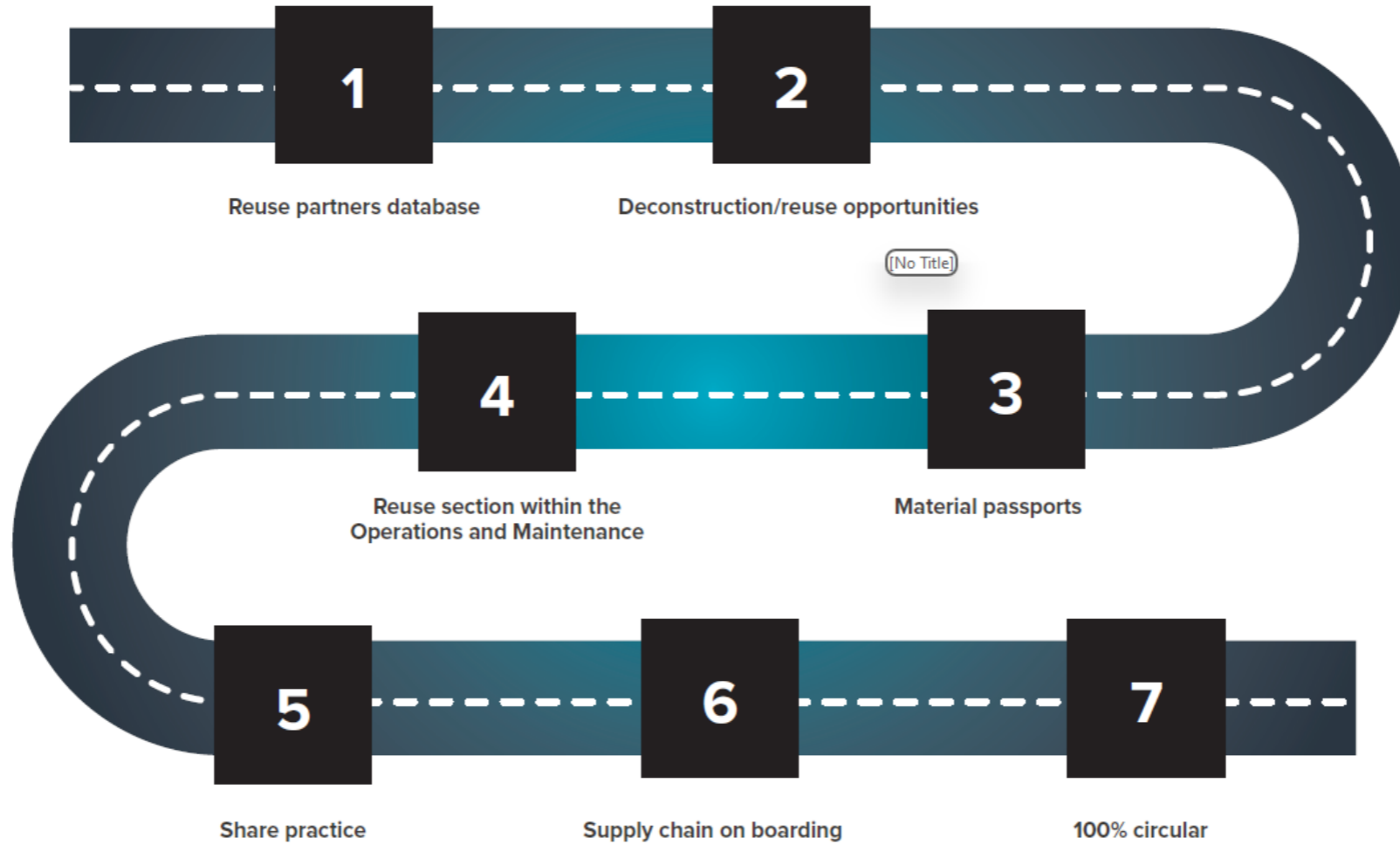


[No Title]



BW PURPOSE REPORT

OUR PATH TO CIRCULARITY



REUSE EXAMPLES

CAT A LIGHTS

1 Reuse partners database

How donations from BW Workspace have supported good causes:

BW
WORKPLACE EXPERTS



£84,000

Value Donated To The Community

55,112kg

CO2e Avoided

18,900kg

Diverted From Landfill

BW
WORKPLACE EXPERTS



Cornelly Development Trust

www.caddt.org Tel: 01658 470812 enquiries@caddt.org

£19,500

Value Donated To The Community

29,414kg

CO2e Avoided

8,775kg

Diverted From Landfill

750+ Cat A lights were removed from a Cat A installation.

Never used.

New home found via CollectEco.

Donated to Westbury Community Project to be reused.

CIRCULARITY IN ACTION | BW WORKPLACE EXPERTS

BW
WORKPLACE EXPERTS

REUSE EXAMPLES

COMMUNITY WOOD RECYCLING

1 Reuse partners database



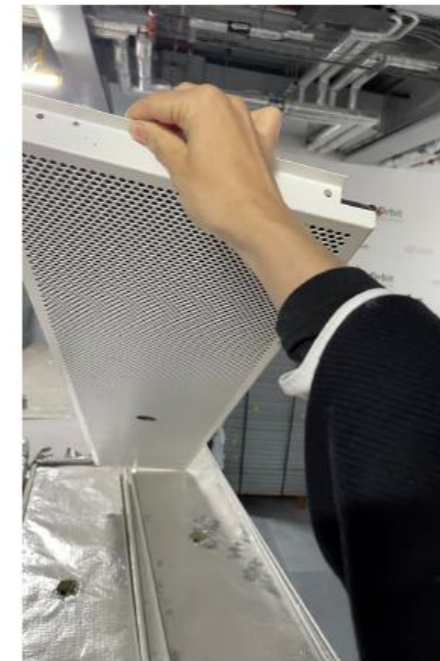
REUSE EXAMPLES

TRACO UK

- » Number of projects that have used Traco UK in the last 6 months: 4
- » CO2 emissions saved: X kgCO2e



1 Reuse partners database



BW REUSE PARTNERS

1 Reuse partners database



Community Wood Recycling

Will collect any non-hazardous wood, including pallets.

E: info@communitywoodrecycling.org.uk

T: 07874 207 822



CollectEco

Will collect furniture, equipment and materials to donate to good causes

W: www.collecteco.co.uk

T: 07436 160 260



Encore Environment

Waste contractor offering redistribution of reusable assets to charities.

E: info@encore-environment.com

T: 01604 496 987



RecoLight

Re-use, remanufacture and recycle service for all WEEE lighting.

E: re-use@recolight.co.uk

T: 020 8253 9750



RecoLight

Emmaus

Collect, upcycle and donate furniture to local communities.

E: nicky@emmausgreenwich.org

T: 0300 123 2001



Rype Office

Collection and remanufacture of office furniture

E: susan@rypeoffice.com

T: 033 3358 3330



Envirocycle London

Collecting carpet tiles, broadloom, underlay and various textile wastes.

E: info@envirocyclelondon.co.uk

T: 07549 448 123



RMF Raised Modular Flooring

Collection of raised access flooring and supply of refurbished systems.

E: info@rmf-services.co.uk

T: 01926 425 289



A Good Thing

List small items for free (larger groups of items are £99) and charities can get in touch to collect.

W: www.agoodthing.org.uk



Globechain

Connecting enterprises with charities/small businesses to redistribute unneeded items.

E: may@globechain.com

T: 07779 292 371

REVAMP YOUR SITE STRATEGY

Tap into the power of circularity with the top BW pioneers!



Traco UK

Providing companies with environmental/socially responsible clearance, storage and relocation services.

E: Jason.Bentley@tracouk.com

T: 07962 017046

CASE STUDY

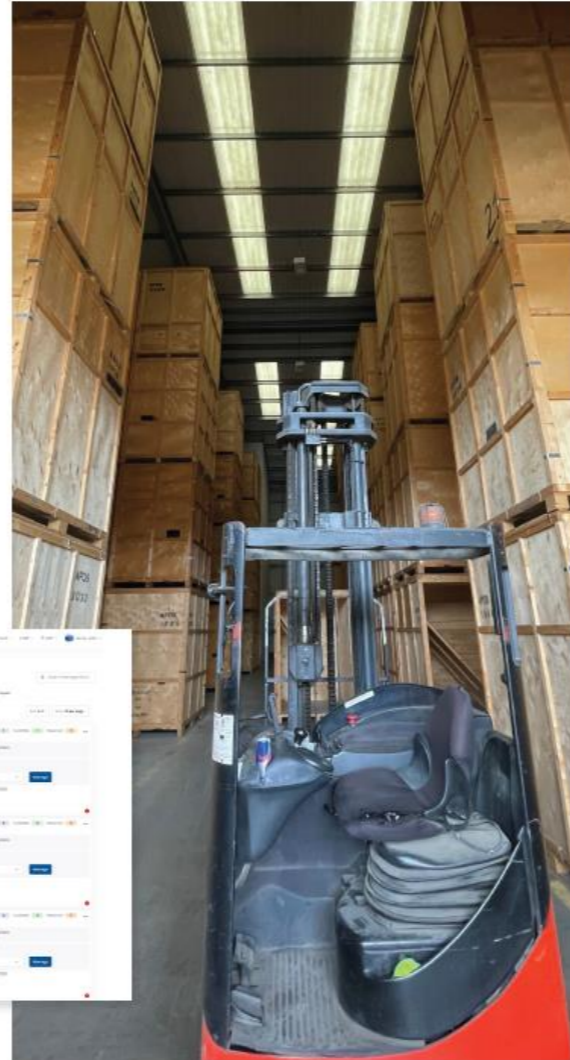
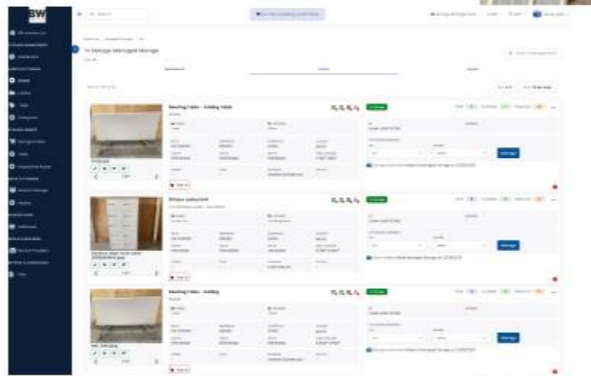
CAMA

1 Reuse partners database

7 storage units used for site setup equipment.

All items logged in CAMA database with material passports.

100% items reused on new projects.



CIRCULARITY IN ACTION | BW WORKPLACE EXPERTS

REUSE EXAMPLES

PROJECT SCOUT



PROJECT SCOUT VS TYPICAL CAT B COMPARISON

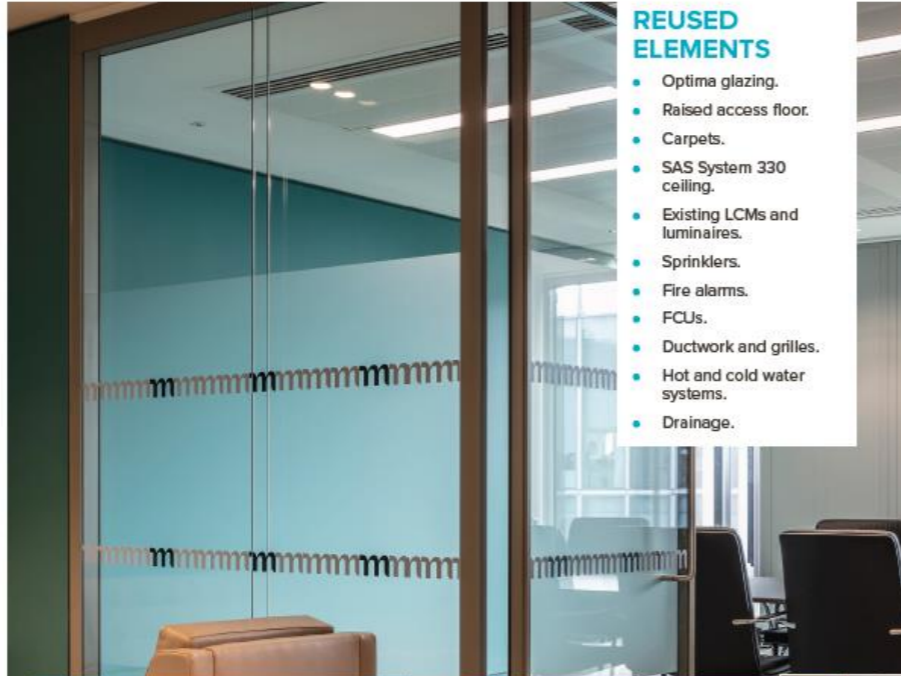
SQUIRE PATTON BOGGS		TYPICAL CAT B PROJECT	
COST £4.75M	Approximately 50% cheaper due to the reuse of materials and slight savings on preliminaries/program.	COST £8.1 - £11M	
SIZE SQ FT 54,000	COST PER SQ FT £87.52	SIZE SQ FT -	
PRE-CONSTRUCTION (D&B FROM STAGE 3) 10 WEEKS INCLUDING VALIDATIONS		PRE-CONSTRUCTION (D&B FROM STAGE 3) 6 - 8 WEEKS	
Slightly more time is needed to validate and survey the extent and feasibility of reuse. In the future, having disassembly manuals would be helpful and could save some time.		CONSTRUCTION 20 - 30 WEEKS	
CONSTRUCTION 21 WEEKS		CONSTRUCTION 20 - 30 WEEKS	
Construction is slightly faster due to less lead time, although installation may take longer. Overall, the construction process was very similar.		219 tCO₂e WHOLE LIFE CARBON ASSESSMENT (AS BUILT)	
111 tCO₂e WHOLE LIFE CARBON ASSESSMENT (AS BUILT)		Based on Perkins+Will calculation for designing according to current guidelines, all new products and disposal of all products at the end of lease	
The initial design aimed for an embodied carbon footprint of 59 tons of CO ₂ e, but the final count wasn't as good as expected due to*			

*Larger measured area of plasterboard usage. Larger area of blind usage. - Removal of the ability of reuse of certain items due to sheet materials format chosen. - Ply used for patressing and sub bases.

REUSE EXAMPLES

MAZARS

2 Reuse opportunities



REUSED ELEMENTS

- Optima glazing.
- Raised access floor.
- Carpets.
- SAS System 330 ceiling.
- Existing LCMs and luminaires.
- Sprinklers.
- Fire alarms.
- FCUs.
- Ductwork and grilles.
- Hot and cold water systems.
- Drainage.



COST
£5.8M

Crudely 50% cheaper due to reuse of materials and slight saving on prelms/programme.

SIZE SQ FT
57,000

COST PER SQ FT
£101.75

PRE-CONSTRUCTION (D&B FROM STAGE 3)
3 WEEKS (STANDARD BUILDING CONTRACT NOT D&B)

CONSTRUCTION
20 WEEKS

Construction slightly faster as less leadtime, install can take longer but overall construction very similar.

COST
£8.1 - £11M

SIZE SQ FT
-

COST PER SQ FT
£150 - £200

PRE-CONSTRUCTION (D&B FROM STAGE 3)
6 - 8 WEEKS

CONSTRUCTION
22 - 30 WEEKS



BUILT WITH:

- 1 REUSED OPTIMA GLAZING
- 2 REUSED LUMINAIRES
- 3 REUSED GRILLES
- 4 REUSED CARPET TILES
- 5 REUSED CEILING TILES

mazars

MAZARS VS TYPICAL CAT B COMPARISON

REUSE EXAMPLES

PARTNERS GROUP



2 Reuse opportunities

Lighting - basebuild lights were reused into the design for meeting rooms and comms rooms. For the large remainder of lights, BW reached out to Lightingzone (manufacturer) for a take back, reuse and recycle of the components. This was arranged direct and collections made by LightingZone.

Acoustic Panels - large acoustic panels as part of the CAT-A were not integrated into the CAT-B scheme so BW were asked to find a home for the panels. BW approached a familiar subcontractor (ILE), who specialise in acoustic panelling, for them to remove, store and find a new home. Currently in storage but likely to be used in a design and build scheme or donate to schools.

Grilles - Basebuild grilles incorporated within the CAT-B design therefore not thrown away. Any removed were provided to the landlord for spares.

CIRCULARITY IN ACTION | BW WORKPLACE EXPERTS

MATERIAL PASSPORT PILOT PROJECT

3 Material passports

KEY ELEMENTS

- 126,700 sq ft of CAT B fit out.
- Industrial inspired workspace, in Old Street district.
- BREEAM Outstanding and WELL Platinum.



WHAT WAS DELIVERED?

- » Tracking of 813 unique materials/products into the new office space via Qflow.
- » Mapping 24% of the priority items, with product documentation. This included:
 - » Material data sheet.
 - » EPD.
 - » Fire rating/certificate.
 - » Acoustic rating/certificate.
 - » Warranty.
- » Creation of a digital bank of materials, which can support future maintenance and recovery of items for the circular economy.

THANK YOU

We love having guests.

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BW
WORKPLACE EXPERTS



Dr Katherine Adams Director, Reusefully

The importance of
urban miners

An aerial photograph of a demolition site. A large, multi-story building is being dismantled by a crane. The ground is covered in debris, including wooden planks, metal beams, and other construction materials. The scene is set against a dark background, possibly at night or in low light. The image is overlaid with a semi-transparent white and green geometric design on the right side.

The importance of urban miners

Katherine Adams
Reusefully

katherine@reusefully.co.uk

WorkPlace Design Show, FIS Conference: 28th
February 2024

About Reusefully

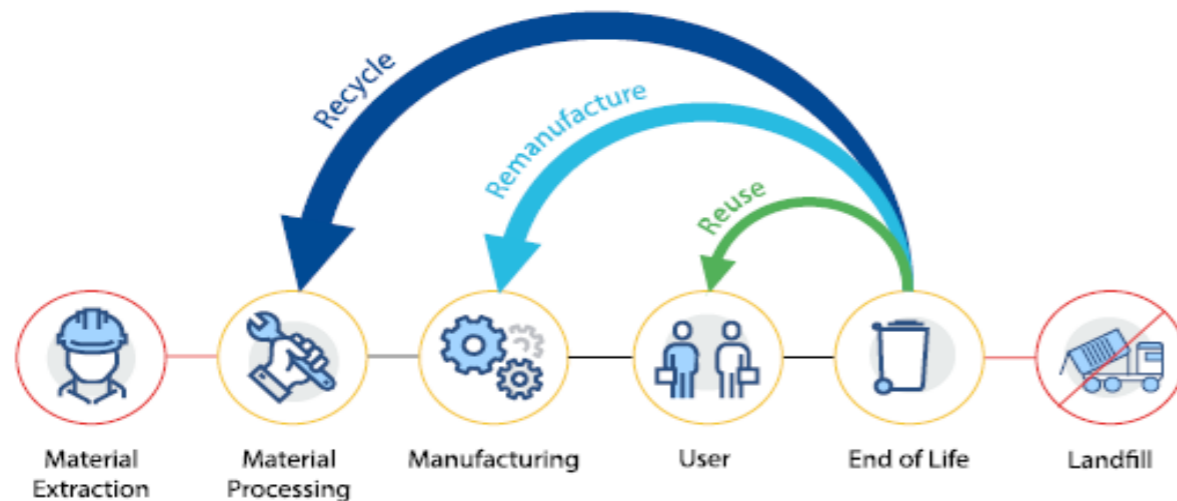
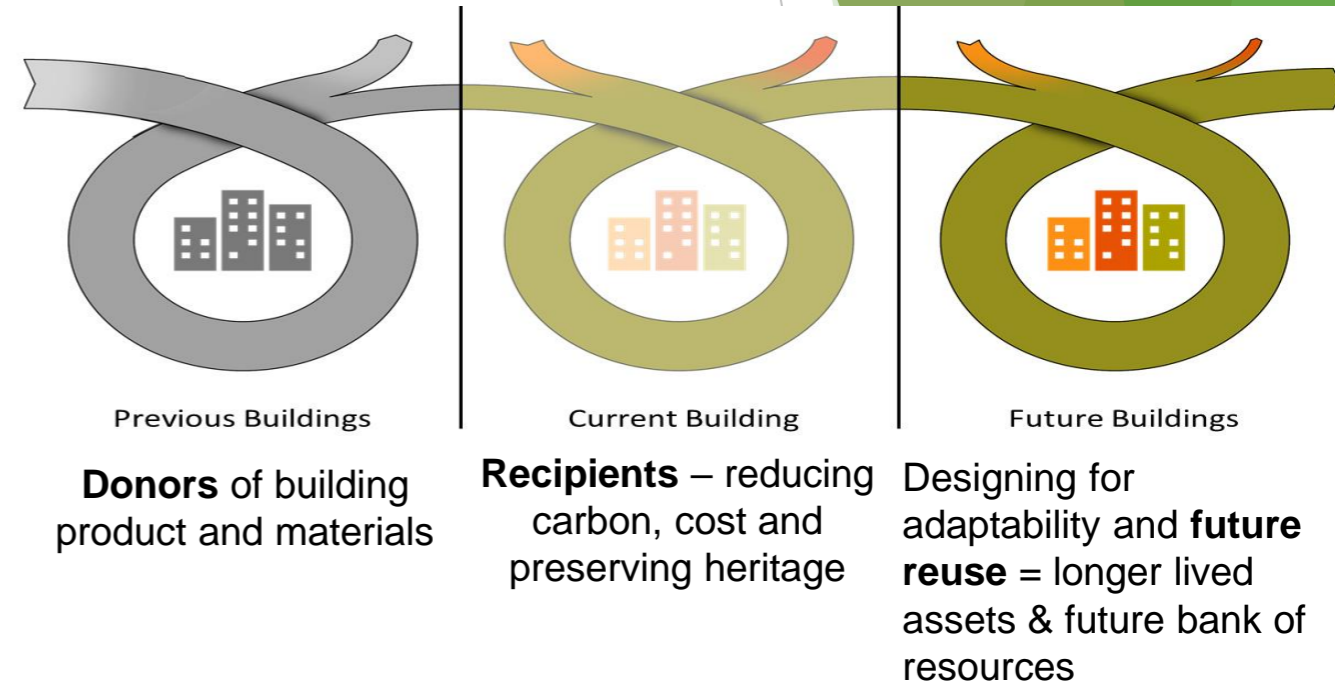
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- ▶ Reusefully is an organisation created to provide **expert circular economy advice and support within the built environment.**
- ▶ We enable the **practical implementation of circular economy thinking** throughout the construction supply chain and provide evidence-based support and advice for related policy development. We collaborate and work with others who genuinely share this objective and value our commitment to delivering effective & impactful project outcomes.
- ▶ We address **material and resource efficiency, embodied carbon and net zero, design for deconstruction, waste prevention and waste management, reuse and recycled content.** Collectively, Reusefully brings together over 100 years of experience, working across multiple parts of the value chain, from small practical projects to large scale R&D, for a wide variety of clients. **www.reusefully.co.uk**

Recover end-of-life building components

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- ▶ aka **'Urban mining'**
- ▶ **Buildings as Material Banks**
- ▶ Construction, demolition, refurb/retrofit, repairs & maintenance
- ▶ Requires input throughout project stages and across value chains



Buildings as Material Banks

Designing for Circularity

Circular business models/ procurement/data

Recover end-of-life building components

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Why?

► Avoid waste

Environmental – reduced pollution, avoid filling up landfills

Financial – gate fees, maximising value extraction per unit resource

Social – ‘throwaway culture’, valuing what we have

► Avoid virgin materials

Environmental - carbon, biodiversity, pollution from extraction and manufacturing

Financial – sale of recovered items; reuse and recycling within own assets; longevity of assets

Social – support crafts and industries involved in reclamation rather than extraction

► Assurance and resilience of material supply

Local/self-sufficiency – resilience to supply shocks

Responsible sourcing – shorter, simpler, supply chains

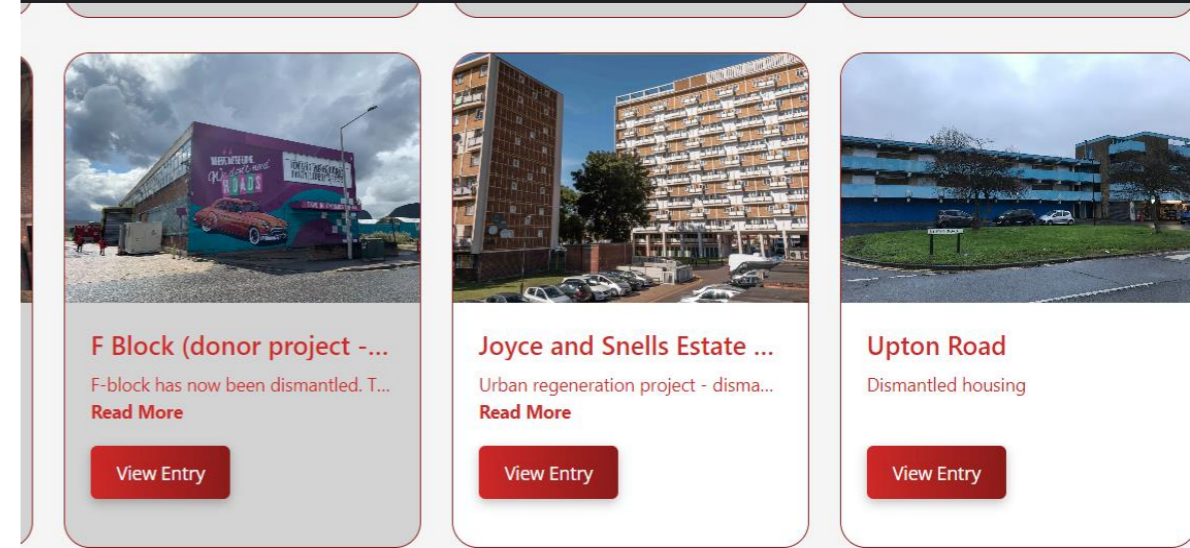
greenfinance
charities social value
local embodied ces esg
planning carbon client
briefs benchmarks community
regulations savings



Tools and techniques to support reuse

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- ▶ Designing with reuse (what's in the fridge/ material bank?)
- ▶ Integrate (on & off site) requirements into procurement activities
- ▶ Matterport scans – quantification and reporting
- ▶ Exchange platforms – rehoming what cannot be used onsite
- ▶ Supplier takeback/exchange – redistributing
- ▶ Resource tracking – roles & responsibilities, recording and monitoring



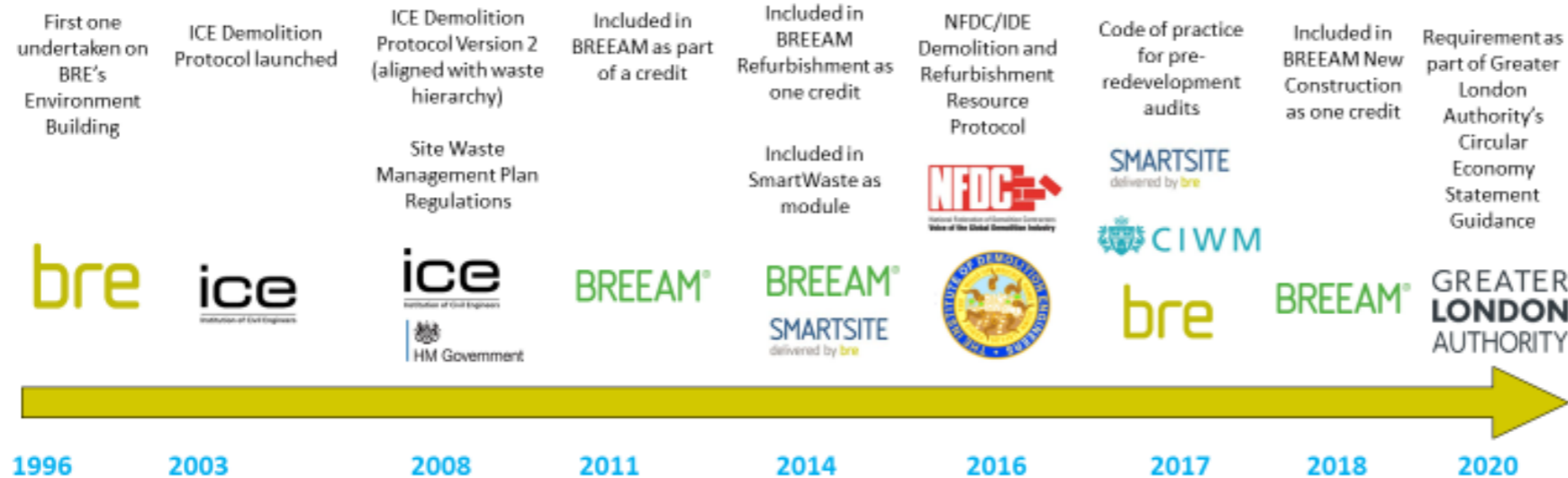
Material audits

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Assessment to determine what components and materials can be recovered at end-of-service life in an existing building

- ▶ Pre-demolition audits
- ▶ Pre-refurbishment audits
- ▶ In-use material audits (eg to optimise asset management)

A history of pre-demolition audits in the UK



Material audits – Analysis & Reporting

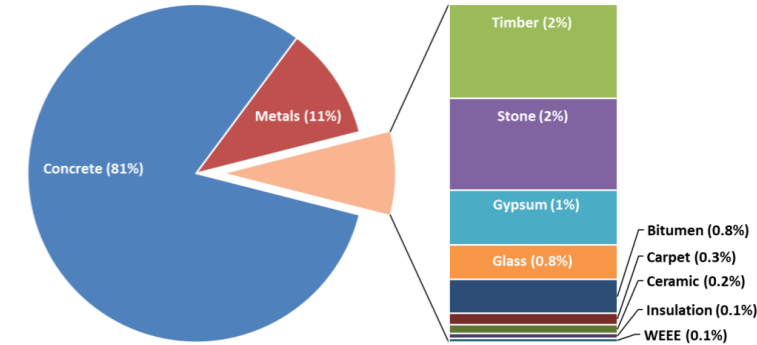
- ▶ Identify materials and components present, describe condition & location, photos
- ▶ Quantities (tonnes, m³, m², other) of key components/materials
- ▶ Targets for % reuse, recycling, energy from waste/other, landfill
- ▶ Bulk volume / Number of skips
- ▶ Embodied carbon (avoided thru reuse)
- ▶ **Detailed guidance: Methods/procedures, Legal requirements, Companies, Initiatives**

Table 2. Estimated concrete arisings and potential recovery amounts

Source/Component	Tonnes	Volume (m ³)	Suitable for reuse (t)	Suitable for recycling* (t)
In-situ concrete floors	15033.5	6264.0	0.0	14883.2
In-situ concrete walls	8884.8	3702.0	0.0	8796.0
Floors - Omnia deck planks	2815.3	1173.0	0.0	2815.3
RC beams	2772.9	1155.4	0.0	2745.2
Other RC columns	1492.3	621.8	0.0	1477.4
Façade columns	801.0	333.8	160.2 t	632.8
Bases for plant equipment	178.0	74.1	0.0	178.0
Concrete paving slabs	52.3	21.8	49.7 t	2.6
Foundations	44.9	18.7	0.0	44.5
Blockwork masonry walls	22.4	16.0	0.0	22.1
LWC blocks (Omnia floor system)	14.9	10.5	0.0	14.9
Cement mortar	2.1	1.1	0.0	2.1
Total	32114.3 t	13392.2 m³	209.9 t	31613.9 t

Reuse opportunities

Item	Materials	Tonnes potentially suitable for reuse
Raised access floor panels	Chipboard, Steel	900.9
Granite cladding panels	Stone	467.1
Large pebbles (rooftop)	Stone	198.2
Façade columns	Concrete, Steel (rebar)	176.3
Perforated metal ceiling panels (incl. insulation)	Steel, Insulation	122.3
Carpet tiles	Carpet, Plastic	85.5
Stone paving	Stone	81.5
Concrete paving slabs	Concrete	49.7
Glass office partitions	Glass, Aluminium	29.3
Hanging strip lights in offices	WEEE	23.3
Ceramic floor tiles	Ceramic	22.9
Timber doors (plus glass vision panels)	Timber, Glass, Metals	21.5
Steel stairs	Steel	19.3
Handrails	Steel, Aluminium	15.0
Reconstituted stone tiles	Stone	13.9
Black reconstituted stone cladding panels	Stone	11.3
Ceramic wall tiles	Ceramic	11.0
Supporting structures for rooftop plant	Steel	7.6
WC pans	Ceramic	4.8
Rectangular light panels	WEEE	4.0
Ceramic sinks	Ceramic	3.6
Glass blocks - basement main lift area	Glass	3.4
Urinals	Ceramic	3.2
Laminated MDF kitchen cabinets, shelving and worktops	MDF (laminated)	3.1
Recessed downlights	WEEE	2.1
Hand dryers	WEEE	1.9
Timber handrails	Timber	1.7
Bulkhead lights	WEEE	1.4
Misc rooftop metal items	Metals	1.0
Total		2286.6 t



Overall quantities Skip requirements

Table 10. Bulk volume and number of skips required

Material	Calculated volume	Waste volume	Skips number (8 yard)
Concrete	13392.2	16,070.6	2628
Timber	1240.4	1,984.6	325
Metals	565.9	1,697.8	278
Gypsum	672.9	874.8	144
Insulation	725.7	870.8	143
Stone	363.2	435.8	72
Bitumen	165.3	198.3	33
Carpet	133.7	160.4	27
Glass	130.2	156.2	26
Ceramic	34.4	41.3	7
WEEE	32.7	39.2	7
Total	17,456.4 m³	22,529.9 m³	3696

Carbon implications

Table 12. Estimated embodied ('embedded') carbon of materials present, and the potential embodied carbon avoided if reuse opportunities are exploited

Material	Tonnes	tCO ₂ embedded	tCO ₂ avoided (reuse only)
Aggregate	208.7	1.6	1.5
Aluminium	10.9	71.9	20.9
Asphalt	300.0	15.0	0.0
Softwood	49.8	14.9	6.0
Stainless steel	0.4	1.8	0.0
Steel	3496.4	5419.4	91.3
Stone	640.3	448.2	401.6
Vinyl flooring	10.3	32.9	0.0
WEEE	35.0	-	-
Total	39,532.3 t	12,699.1 tCO₂	2114.0 tCO₂

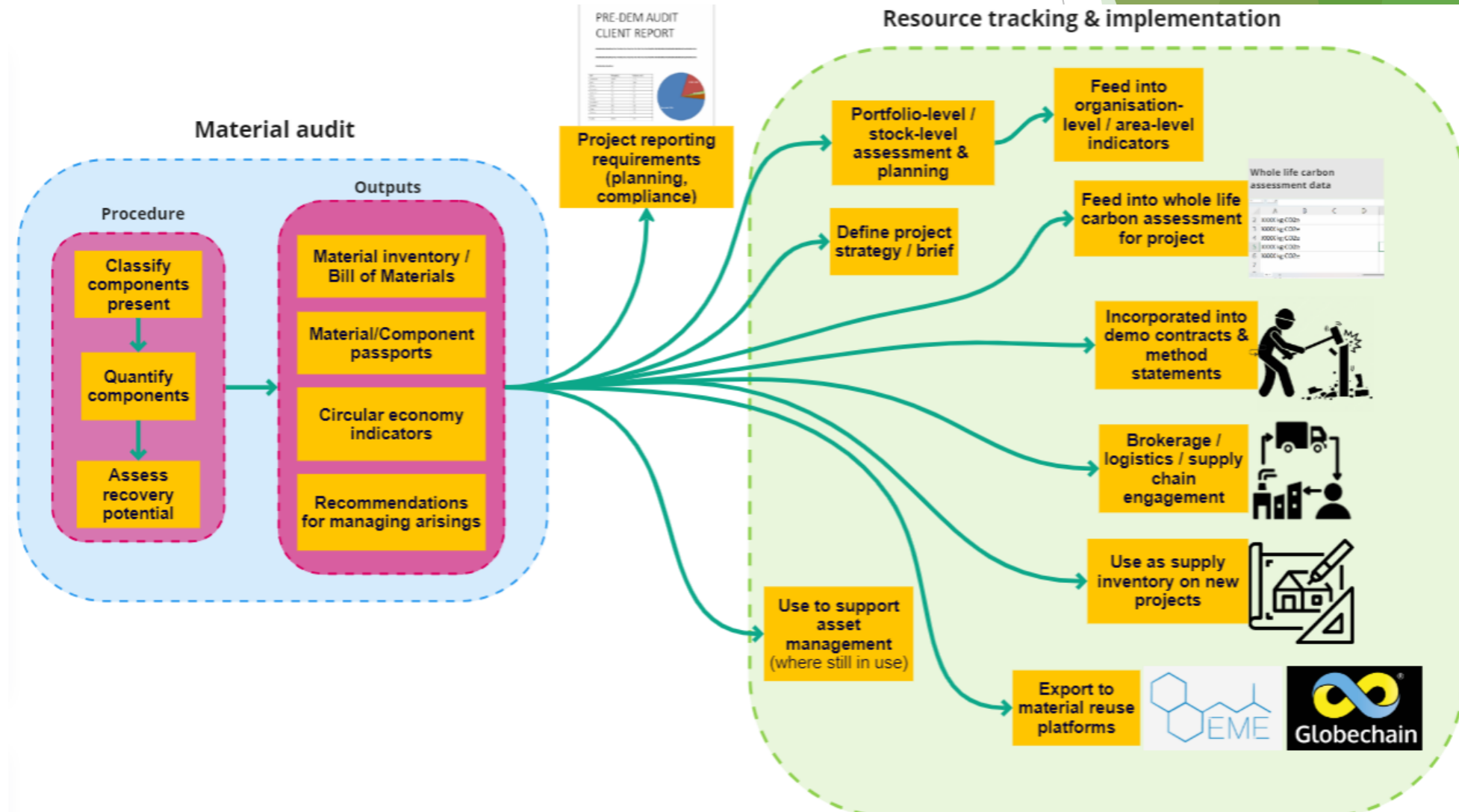
Resource tracking & implementation

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Material audit: Snapshot in time

Resource tracking:

- ▶ Continually update understanding of components & materials present
- ▶ Successive material audits, either of full building or target parts)
- ▶ Detailed logistical / practical planning & implementation
- ▶ Log decisions/actions
- ▶ Actual recovery rates vs targets/forecasts
- ▶ Lessons learned



Harvest mapping

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Source: Superuse Studios

Reuse potential – internal space

Raised access flooring, ceiling tiles, glass partitions, carpet tiles, lighting, doors, sanitaryware, lighting, architectural / retro salvage, furniture (loose and fixed), kitchen / bathroom cabinets and fittings, wooden flooring/ skirting/ studwork, cabling, ductwork, small electrical etc...

+	-
Removability and simplicity of deconstruction	Health and safety risks
Good condition	Poor condition / damage / disintegration
Quantity (large)	Out of fashion
Considerable environmental benefit	New more interesting materials
High value (authenticity, historic interest, etc.)	Strict technical requirements
Economic value	High recycling value
Possible logistics	
Homogeneity and standard dimensions	
Management of risks	

Circular business models

- ▶ Supplier takeback and remanufacture, e.g.
 - Carpet tiles (eg Interface)
 - Ceiling tiles (eg SAS)
 - Flat glass (closed loop recycling)
- ▶ Leasing e.g.
 - Façade (TU Delft Netherlands)
 - Lighting
 - Lifts
 - Carpet tiles
- ▶ Third party remanufacture, e.g.
 - Raised Access Flooring
 - Heating and cooling systems
 - Lighting



Reuse Hub



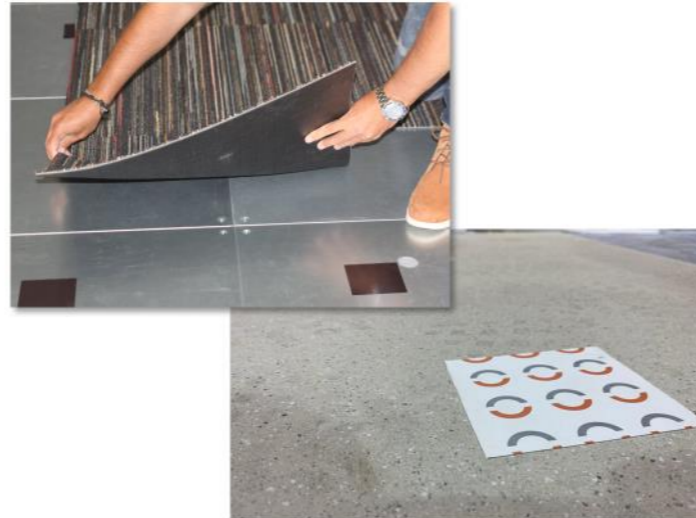
Introducing the Recolight Reuse Hub

Circlease™ Floor Leasing



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- “Flooring-as-a-service”
- Monthly fee for usage, rather than material ownership
- All elements chosen with longevity, modularity, disassembly and reuse at end of lease in mind
- Powered by IOBAC reversible contamination-free floor fixings
- Supported by leading flooring manufacturer brands



A Guide to Circular Floor Leasing - IOBAC



Costs/residual value

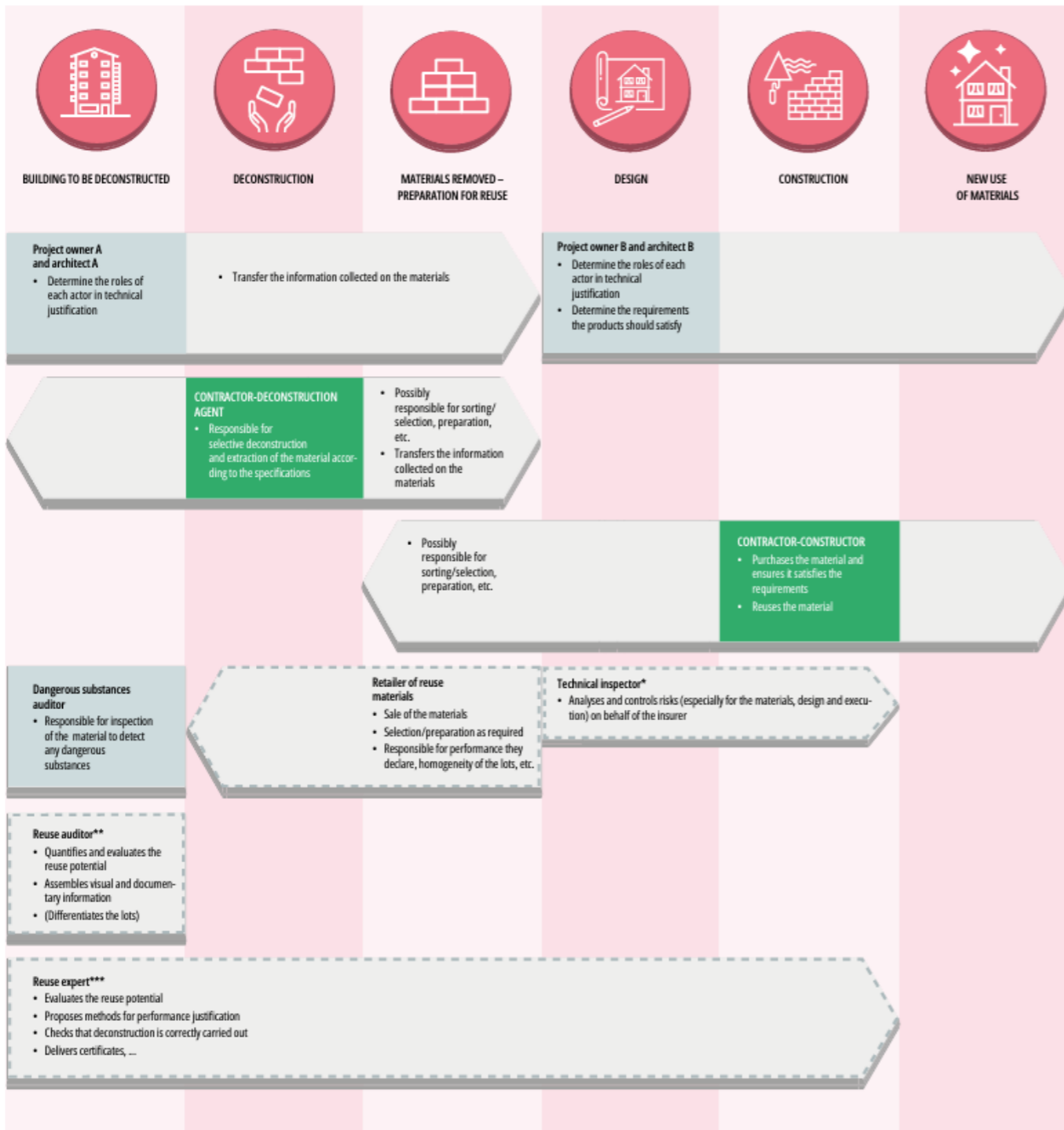
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TILES	YIELD FROM REMOVAL	COST OF REMOVAL	CLEANING SERVICE	SALE PRICE OF UNCLEANNED MATERIALS	SALE PRICE OF CLEANED MATERIALS	TREATMENT OF PROTECTION AND FINISHING	SALE PRICE OF NEW PRODUCTS
Unglazed porcelain tiles	~15 m ² of tiles in good condition/person.day ²⁰	15 - 25 €/m ²	25 - 35 €/m ²	25 - 50 €/m ²	50 - 85 €/m ²		
Earthenware wall tiles		15 - 25 €/m ²			25 - 50 €/m ²		
Cement based tiles	~15 m ² of tiles in good condition/person.day ²¹	25 - 50 €/m ²			55 - 125 €/m ²		
Unglazed terracotta tiles		15 - 25 €/m ²			50 - 90 €/m ²	8 - 16 €/m ²	25 - 90 €/m ²

Source: FCRBE project

Residual value estimates:

- raw materials price
- estimated service life
- quality
- detachability
- transport costs
- maintenance costs
- repair costs



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Professionalise

Processes

Training

Business as usual!



LINK – Investigating the use of AI to facilitate reuse

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- ▶ 18-month project, funded by Innovate UK, to investigate **the use of artificial intelligence and machine learning** to encourage the reuse of materials from fit-outs
- ▶ Development focuses on **image recognition technology** and a mobile app linked to a material reuse platform

Thanks for listening!

Dr Katherine Adams

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